

Date: Tuesday, 12/5/2006 8:18:58 AM  
 User: Kim Johnston

## Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: REPLACEMENT HEADREST	
Job Number	: 29805				
Estimate Number	: 10567				
P.O. Number	: N/A		Part Number	: D412724011	
This Issue	: 12/5/2006	S.O. No. : N/A	Drawing Number	: N/A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: N/A	
Previous Run	: 26660		Material	: N/A	
Written By	:		Due Date	: 12/22/2006	
Checked & Approved By	:		Qty:	/	
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM		Um:	Each	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-724-011 CHG001		RS 06/12/02
2.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	29805A	HEAD REST ASSEMBLY CENTER		
		Comment: Sub-Component HEAD REST ASSEMBLY CENTER D412-724-041 B 29805 -		L
4.0	29805B	HEAD REST ASSEMBLY LH		
		Comment: Sub-Component HEAD REST ASSEMBLY LH D412-724-043 B 26677 -		L
5.0	29805C	HEAD REST ASSEMBLY RH		
		Comment: Sub-Component HEAD REST ASSEMBLY RH D412-724-044 B 26678 -		14 7/6/2959
6.0	QC4	INSPECT 100% KITS FOR COMPLETENESS		
		Comment: INSPECT 100% KITS FOR COMPLETENESS		PC 7/4/2900

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/06/129  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/5/2006 8:18:58 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT HEADREST

Job Number: 29805

Part Number: D412724011

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-011

Location: Rev A

PPP Rev:

7/6/29 CL SP C

8.0 QC21

FINAL INSPECTION/W/O RELEASE

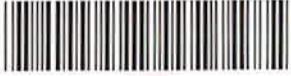


(1)

Comment: FINAL INSPECTION/W/O RELEASE

Rev A 7/6/29

Job Completion



107-06-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/5/2006 8:19:04 AM  
 User: Kim Johnston

## Process Sheet

~~SJL~~

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEAD REST ASSEMBLY CENTER			
Job Number	: 29805A		Part Number	: D412724041			
Estimate Number	: 10861		Drawing Number	: N/A			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 12/5/2006 S.O. No. : N/A		Drawing Revision	: N/A			
Prsht Rev.	: NC		Material	: N/A			
First Issue	: / /	Type	: SMALL /MED FAB		Due Date	: 12/22/2006	
Previous Run	: 26676		Qty:			Um:	Each
Written By	: <u>dk</u> 06 12 05						
Checked & Approved By							
Comment	: Est Rev A 04.09.08 New Issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL If D412-724-041 is a W/O on its own, Photocopy bluefile and create labels per PPP D412-724-041 CHG001	<i>N/A Packaged with B29805</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3303041	Head Rest	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3303-041 Head Rest <i>527568 ✓</i>	
4.0	D3304041	Tube Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3304-041 Tube Assembly <i>529825 ✓</i>	
5.0	AN52510R6	Screw	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch <i>M15943 ✓ 7/6/29 59</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/5/2006 8:19:04 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST ASSEMBLY CENTER

Job Number: 29805A

Part Number: D412724041

Job Number:



Seq. #: Machine Or Operation:

Description :

4 AN525-10R6 Screw

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-041

Location:

PPP Rev: REV.A

C207106129 ②

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

P207106129

Job Completion



U 07-06-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries